

SUBLI-FLOCK

FOR COTTON & POLYESTER



PRINT SETTINGS

- Only for use in Ink-Jet Printers with Sublimation Inks!
- Suitable for direct print or digital transfer printing with Sublimation paper!
- **Image Mode:** Mirror Image in Transfer Printing



SETTINGS HEAT PRESS

COTTON/POLYESTER	
PRESSURE	2 bar / 29 PSI
TEMPERATURE	160°C / 320°F
TIME	10 seconds



TRANSFER APPLICATION FOR DIRECT PRINT

- Print the design and cut the contours with a hybrid plotter.
- Pre-press the textile for 5 seconds.
- Peel the design from the carrying paper.
- Place the transfer material onto the garment.
- Press it according the table above.
- Open the press and peel off the transfer paper.



TRANSFER APPLICATION FOR TRANSFER PRINTING

- Print your logo or letters mirrored and with registration marks onto an appropriate sublimation paper.
- Transfer your logo from the sublimation paper to the flock material by using the following parameters:

SETTINGS HEAT PRESS	
PRESSURE	1-2 bar / light
TEMPERATURE	195°C / 383°F
TIME	30 seconds

- Afterwards cut out the logo by using a plotter equipped with an optical eye.
- Pre-Press shortly the t-shirt.
- Peel the design from the carrying paper.
- Place your design onto the desired place.
- Press it according the table above.
- Open the press and peel off the backing paper.



ATTENTION

- Dyed textiles or polyester textiles with a poor migration resistance can cause the discoloring of the flock during the application or the stocking.



WASHING

- Up to 60°C (warm wash cycle). Inside out.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.